ABSTRACT OF THE DISCLOSURE

~~The invention relates to a~~ A plant for manufacturing and packaging tubes ~~consisting of a tubular body consisting of at least one plastic foil and, connected at one end thereof a shoulder portion with a threaded neck, fitted with a closure cap,~~ feeds the tubes ~~being fed~~ via a conveyor belt to a packaging station, where they are packaged to form larger units. The ~~, the~~ foil strip ~~being~~ is a dual or multiple-strip, cut by at least one ~~or a plurality of~~ partitioning ~~knives~~ blade into individual webs~~, which are in each case~~ respectively welded in parallel planes to form endless tubes and ~~which are~~ cut ~~to the desired tube length~~ by transverse cutters. The~~, whereafter the~~ tubular bodies ~~manufactured parallel to one another~~ are assembled into a larger transfer group and ~~are~~ jointly transferred to a turn table ~~comprising~~ including a corresponding number of mandrels. The~~, the said~~ turn table ~~conveying~~ conveys them jointly and stepwise to stations for fitting the shoulder portion with a threaded neck and the closure cap. The~~, whereupon the~~ finished tubes are deposited on a discharge belt~~, consisting of at least two toothed belts situated parallel next to one another and comprising transport prisms, the partitioning of which corresponds to that of the mandrels on the turn table,~~ and ~~being~~ fed to control regions for ~~examining the tubes and the flawless~~ checking. Flawless tubes ~~being~~ are received by the discharge belt ~~by means of rotatable suction prisms corresponding to the spacing of the transport prisms~~ and ~~being~~ fed continuously to a tray.